

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 83MM MENTHOLATED FOIL FTB - HONG KONG
BRAND CODE-1590 (HKG)(MF)

EFFECTIVE DATE: 08/03/92
HONG KONG
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 84 112

CIGARETTE LENGTH	:	83.0	MM	UK TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM	FIELD MENTHOL	:	.50 MG/CIGT	.45 - .55
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.50	IN. H ₂ O	FRESH MENTHOL	:	.60 MG/CIGT	.55 - .65
DILUTION TARGET	:	25.0 +/-	5.0 %				

TIPPING PAPER : 62MM X 3500M WHIT TORN. PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 30MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL : 16-004-F 11MM 19# ALU FOIL SLIP TREAT 68.0MG/155MM

COMMENTS : COUNTRY REQUIRES SMOKING BY "UK" METHOD. PACK AND
: CARION PRINT INDICATE "LOW" (9 MG - 10 MG) TAR
: BANDING.

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHANGED FROM 33CU/0.6%;
: (10-704-A) TO 46CU/0.6%; (10-705-A) TO DECREASE TAR
: DELIVERY. TPG ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : C. F. VFALEY
PREPARATION DATE : 7/23/92

PRINTING DATE : 1/23/92
PRINTING TIME : 15:04:11

APPROVED BY: E. L. Watts JCE

SUPERCEDES SPECIFICATION DATED: 2/10/92

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